



## Product Change Notice (PCN)

Date: **06/27/2024**

PCN Number: **PCN-0456757R**

To Our Customers:

We appreciate your use of our products. Our commitment in maintaining and improving processes is demonstrated by plans to enhance our product quality, reliability, and manufacturability. The purpose of this notice is to inform you of a product change.

Product(s) Affected: **SJ1-253X-SMT-TR Series (SJ1-2533-SMT-TR, SJ1-2534-SMT-TR & SJ1-2535-SMT-TR)**

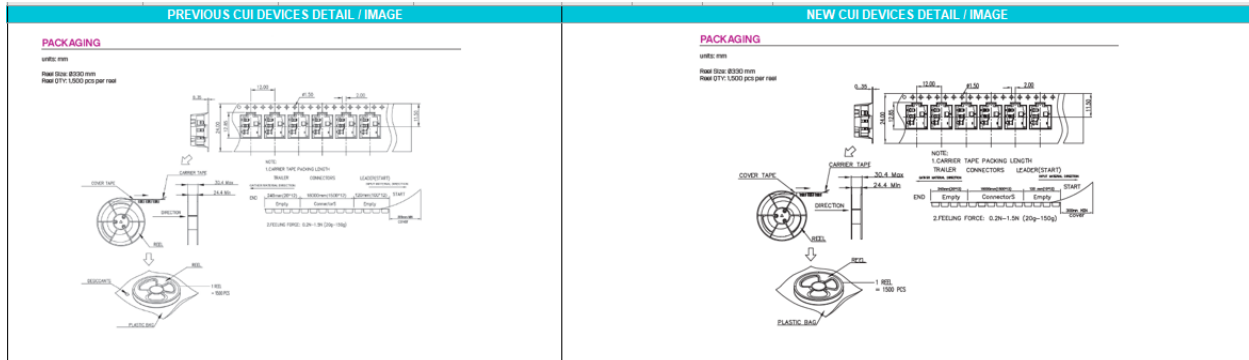
Reason(s) for Change: **Manufacturing Improvement processes**

Description of Change: **New Factory Location. Product re-engineered for improved manufacturability and production yield. See image below for reference and check CUI Devices website for updated drawing. Cosmetic differences may be visible and not affect the form fit and function of the product.**

| PREVIOUS CUI DEVICES DETAIL / IMAGE  |  |                  |     |     |       | NEW CUI DEVICES DETAIL / IMAGE |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
|--|--|------------------|-----|-----|-------|--------------------------------|------------------------|---------------|------------|--------------|-------|--------------|------------------------|------|------------|--------------|------|-------------------------------|--------------------|------|------------|--------------|------|--------------------------------|--|-------|---|--|--|---|--|--|-------------|----------|---------------|------------|------------------------|------------------|------------|---------------------|------------------|--------------|-------------------------|------------------|------------|---------------------|------------------|------------------|---------------------|------------------|---------|----------------------|-------|
| <table border="1"> <thead> <tr> <th>DESCRIPTION</th> <th>MATERIAL</th> <th>PLATING/COLOR</th> </tr> </thead> <tbody> <tr> <td>terminal 1</td> <td>copper alloy</td> <td>gold</td> </tr> <tr> <td>terminal 2</td> <td>copper alloy</td> <td>gold</td> </tr> <tr> <td>terminal 3</td> <td>copper alloy</td> <td>gold</td> </tr> <tr> <td>terminal 4</td> <td>copper alloy</td> <td>gold</td> </tr> <tr> <td>terminal 5</td> <td>copper alloy</td> <td>gold</td> </tr> <tr> <td>housing</td> <td><b>PAST</b> UL94V-0</td> <td>black</td> </tr> </tbody> </table>  |  |                  |     |     |       | DESCRIPTION                    | MATERIAL               | PLATING/COLOR | terminal 1 | copper alloy | gold  | terminal 2   | copper alloy           | gold | terminal 3 | copper alloy | gold | terminal 4                    | copper alloy       | gold | terminal 5 | copper alloy | gold | housing                        | <b>PAST</b> UL94V-0  | black | <table border="1"> <thead> <tr> <th>DESCRIPTION</th> <th>MATERIAL</th> <th>PLATING/COLOR</th> </tr> </thead> <tbody> <tr> <td>terminal 1</td> <td>copper alloy t=0.20</td> <td>gold over nickel</td> </tr> <tr> <td>terminal 2</td> <td>copper alloy t=0.20</td> <td>gold over nickel</td> </tr> <tr> <td>terminal 3</td> <td>copper alloy t=0.20</td> <td>gold over nickel</td> </tr> <tr> <td>terminal 4</td> <td>copper alloy t=0.20</td> <td>gold over nickel</td> </tr> <tr> <td>terminal 5</td> <td>copper alloy t=0.20</td> <td>gold over nickel</td> </tr> <tr> <td>housing</td> <td><b>PA10T</b> UL94V-0</td> <td>black</td> </tr> </tbody> </table> |  |  |   |  |  | DESCRIPTION | MATERIAL | PLATING/COLOR | terminal 1 | copper alloy t=0.20    | gold over nickel | terminal 2 | copper alloy t=0.20 | gold over nickel | terminal 3   | copper alloy t=0.20     | gold over nickel | terminal 4 | copper alloy t=0.20 | gold over nickel | terminal 5       | copper alloy t=0.20 | gold over nickel | housing | <b>PA10T</b> UL94V-0 | black |
| DESCRIPTION  | MATERIAL   | PLATING/COLOR    |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 1   | copper alloy   | gold             |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 2   | copper alloy   | gold             |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 3   | copper alloy   | gold             |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 4   | copper alloy   | gold             |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 5   | copper alloy   | gold             |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| housing  | <b>PAST</b> UL94V-0  | black            |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| DESCRIPTION  | MATERIAL   | PLATING/COLOR    |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 1   | copper alloy t=0.20  | gold over nickel |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 2   | copper alloy t=0.20  | gold over nickel |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 3   | copper alloy t=0.20  | gold over nickel |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 4   | copper alloy t=0.20  | gold over nickel |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| terminal 5   | copper alloy t=0.20  | gold over nickel |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| housing  | <b>PA10T</b> UL94V-0   | black            |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| <p><b>SOLDERABILITY</b></p> <table border="1"> <thead> <tr> <th>parameter</th> <th>conditions/description</th> <th>min</th> <th>typ</th> <th>max</th> <th>units</th> </tr> </thead> <tbody> <tr> <td>real storage</td> <td>10-30°C, &lt;70% humidity</td> <td></td> <td></td> <td></td> <td>°C</td> </tr> <tr> <td>reflow soldering<sup>1</sup></td> <td>see reflow profile</td> <td>255</td> <td>260</td> <td></td> <td>°C</td> </tr> <tr> <td>drying conditions<sup>2</sup></td> <td>parts to heat cycle at 100°C for 4 hours<br/>parts removed from heat cycle at 100°C for 4 hours</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table> <p>Notes: 1. CUI Devices recommends to solder within 70 hours from leaving vacuum packaging at a temperature 100°C &amp; relative humidity 100%.<br/>2. When assembling, heat the by 100°C for 4 hours.</p> <p>* Time 25°C to Peak Temp. --- 8 Minutes Max.<br/>* Time within 5°C of Actual Peak Temp. --- 10-40 Seconds</p> |  |                  |     |     |       | parameter                      | conditions/description | min           | typ        | max          | units | real storage | 10-30°C, <70% humidity |      |            |              | °C   | reflow soldering <sup>1</sup> | see reflow profile | 255  | 260        |              | °C   | drying conditions <sup>2</sup> | parts to heat cycle at 100°C for 4 hours<br>parts removed from heat cycle at 100°C for 4 hours |       |   |  |  | <p><b>SOLDERABILITY</b></p> <table border="1"> <thead> <tr> <th>parameter</th> <th>conditions/description</th> <th>min</th> <th>typ</th> <th>max</th> <th>units</th> </tr> </thead> <tbody> <tr> <td>real storage</td> <td>5-25°C, 20-75% humidity</td> <td></td> <td></td> <td></td> <td>°C</td> </tr> <tr> <td>reflow soldering</td> <td>see reflow profile</td> <td>255</td> <td>260</td> <td></td> <td>°C</td> </tr> </tbody> </table> <p>Notes: 1. CUI Devices recommends usage of the product within 24 hours after 100% to opened. After 24 hours, CUI Devices recommends drying the parts prior to use.</p> |  |  |             |          |               | parameter  | conditions/description | min              | typ        | max                 | units            | real storage | 5-25°C, 20-75% humidity |                  |            |                     | °C               | reflow soldering | see reflow profile  | 255              | 260     |                      | °C    |
| parameter  | conditions/description   | min              | typ | max | units |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| real storage   | 10-30°C, <70% humidity   |                  |     |     | °C    |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| reflow soldering <sup>1</sup>  | see reflow profile   | 255              | 260 |     | °C    |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| drying conditions <sup>2</sup>   | parts to heat cycle at 100°C for 4 hours<br>parts removed from heat cycle at 100°C for 4 hours |                  |     |     |       |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| parameter  | conditions/description   | min              | typ | max | units |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| real storage   | 5-25°C, 20-75% humidity  |                  |     |     | °C    |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |
| reflow soldering   | see reflow profile   | 255              | 260 |     | °C    |                                |                        |               |            |              |       |              |                        |      |            |              |      |                               |                    |      |            |              |      |                                |  |       |   |  |  |   |  |  |             |          |               |            |                        |                  |            |                     |                  |              |                         |                  |            |                     |                  |                  |                     |                  |         |                      |       |

F-723-001

Revision: A



Affected Date Code: All orders placed after **05/15/2024**

Product Availability: *Pertaining to market availability*

PCN Approval:

Operations/Quality



Product Management

